

Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster, London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelcertification.co.uk

Certificate **Factory Production Control (FPC)**

2273 - CPR - 0728

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020, this certificate applies to the construction product(s)

Structural Components for Steel Structures

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090- 1:2009+A1:2011	Load bearing and welded structural steel components up to EXC 3 according to BS EN 1090-2:2018	1, 2, 3a and 3b table A.1 of BS EN 1090- 1:2009+A1:2011

placed on the market by

Bricesco Limited

and produced in the factories

Axcess 10, Unit 101, Bentley Road South, Wednesbury, West Midlands, WS10 8LQ

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 - Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the designated standard:

BS EN 1090-1:2009+A1:2011 were applied.

Date of first issue

13 July 2020

Date of this issue

03 July 2023

Date of expiry

02 July 2026

Validity Period

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding

certificate) may be obtained by consulting Steel Construction Certification

Scheme Ltd.

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk

Chairman:

Dr S Pike MIMMM C.Eng



Director of Certification:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI



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Welding Certificate 2273 – CPR – 0728 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR - 0728.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer Bricesco Limited

Facilities of the Manufacturer Axcess 10, Unit 101, Bentley Road South, Wednesbury, West Midlands,

WS10 8LQ

Standard BS EN 1090-2: 2018

Execution Class up to EXC 3 according to BS EN 1090-2:2018

Welding Process(es) 135 - MAG welding with solid wire electrode

141 - TIG welding with solid filler material (wire/rod)

136 - MAG welding with flux cored electrode

Base Material(s) Group 1 carbon steels up to and including S355

Stainless Steel grade 680

Responsible Welding Coordinator David Mathew - EWT (up to and including EXC 2)

Alternate Simon Davies-IWE (up to and including EXC 3)

Attestation This certificate attests that all procedures for the execution and surveillance

of welding works in connection with BS EN 1090-1:2009+A1:2011

implemented.

Date of first issue 13 July 2020

Date of this issue 03 July 2023

Date of expiry 02 July 2026

Validity Period This certificate will remain valid as long as neither the designated standard,

the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting

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