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## **Job Description**

**Title:** Sheet Metal Fabricator

**Dept:** Manufacturing

**Reports to:** Operations Director

### **Position Summary:**

The main principle of a Sheet Metal Fabricator is that they read and interpret Sheet Metal & engineering drawings.

### **Essential Functions:**

- Working from detailed drawings.
- Working with Mild Steel and Stainless Steel
- Sheet Metal Fabrication will include “tack welding” but it would be advantageous to be able to MIG weld to a good standard.
- Operating various types of machinery such as Guillotine, Brakepress, Overhead Crane
- Examine work pieces for defects
- Report all non-conforming material to the Operations Director immediately.
- Ensure all assigned work is understood prior to commencing.
- Comply with standards and procedures of Bricesco Health & Safety Manual and Occupational Health & Safety Regulations.
- Complete housekeeping duties in assigned area or project area on a daily basis and/or when required.
- Complete assigned work within given timeframe and according to specifications.
- Complete required paperwork
- Perform other job responsibilities as assigned.

### **Knowledge/Skills/Expertise:**

- Experience in MIG Welding
- HS Education plus relevant years experience with mild and stainless steel welding.
- Must be able to read and interpret drawings, welding process specifications and welding symbols.
- Ability and willingness to follow directions as well as the ability to work independently.



- Good verbal communication skills.

**Environmental Conditions:**

- Humidity level may be elevated during summer months
- Exposure to loud noise levels, at times.

**Physical Demands:**

- This position requires continual use of your hands, considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping and handling materials.
- The use of safety equipment such as safety glasses, steel toed shoes, gloves, helmets and hearing protection is utilized daily.
- Working hours are 7.30am to 4.00pm Monday – Friday This is a 40 hour per week job with occasional mandatory overtime.
- Rate of pay subject to experience